



Blast Pot Maintenance Schedule

SMALL POT ABRASIVE BLASTER MAINTENANCE SCHEDULE					
Item	Maintenance Required	Daily	Weekly	Monthly	Quarterly
Blaster Vessel	Check for exterior damage (<i>corrosion, dents, bulges</i>)		X		
Blaster Vessel	Check for interior wear, corrosion and pitting. Check internal piping for wear or damage.				X
Popup	Check sealing surfaces, alignment and gasket to popup gap.		X		
Blast and air hoses	Check air and blast hoses for soft spots, wear, cracks or air leaks.	X			
Remote control hoses	Check air and blast hoses for soft spots, wear, cracks or air leaks.	X			
Blaster piping and pipe fitting	Check air and blast hoses for soft spots, wear, cracks or air leaks.	X			
Remote control wires	Check wiring for bare spots, fraying, cuts or cracks.	X			
Blast and air hose couplings	Check for safety pins and whipchecks.	X			
Hose coupling gaskets	Check for leaks at the air, blast and threaded hose coupling gaskets.	X			
Blast nozzle	Check blast nozzle threads and jacket for wear, damage or air leaks.	X			
Valves	Disassemble, inspect and lubricate. Check for proper operation.				X
Blowdown ball valve	Check for proper opening and closing. Check for wear, damage or air leaks.	Before every use			
Combo valve blowdown hose	Check blowdown hose for wear or thinning. Check pipe tee, plug and nipple for wear.		X		
Personal protective equipment	Check for presence and condition of all personal protective equipment.	X			
Warning decals	Check for presence and condition of all warning decals.			X	
Handway assembly	Check gasket for wear, cracking or dry rotting. Check sealing surfaces for damage.			X	
Blaster Vessel	Hydrostatic Test	As required by law and/or local authorities			